



Aseal 610

Description

Aseal 610 is a high temperature air dry coating for use as a touch up for Aseal 598 sealer where scratches or abraded areas in the sealer result from assembly of components. It is used to protect and seal the underlying base coat (Aseal 518) in these areas.

Surface Preparation

The areas to be touched up should be thoroughly degreased using a degreasing solvent such as alcohol or methyl ethyl ketone. It is important that the degreasing solvent used does not leave a residue.

Application

Mix thoroughly before use. Aseal 610 can be applied by brush or spray. An artist air brush is suggested. Since areas to be touched up will usually be small, an artist paint brush may also be used. Material should be applied in a thin coat to avoid excessive build up and insure a smooth touch up area.

Clean Up

Clean equipment with hot water immediately after use. If coating dries on equipment an alkali water solution may be necessary to remove coating.

Precautions

SEE MSDS BEFORE USE.

Warning: Alkali material causes irritation. Avoid contact with eyes, skin, and clothing, wash thoroughly after handling. Wash contaminated clothing before re use.

First Aid: In case of eye contact, immediately flush eyes with plenty of water for at least 15 minutes. Consult physician. For skin contact flush with water.

Spillage: Mop up with water and dispose of in accordance with federal, state and local environmental control regulations.

Technical Data

Volume Solids:	32%
Number of Coats:	Dependent on application.
Film Thickness:	2 mils DFT unless otherwise specified -two coats may be required for 2 mils.
Theoretical Coverage @ 2 mils DFT:	320 sq. ft./gallon
Dry Time @ 75°F., 50% R.H.:	To touch - 30 minutes Before use - 24 hours
Thinner:	Do not thin, use as received
Method of Application:	Spraying preferred
Clean Up:	Water
Shelf Life:	1 year, if unopened

